



TECHNO RUBBER COMPANY  
WATERPROOFING SYSTEMS

# EPDM PRIMER

## 250ml, 1L, 5L

### PRODUCT INFORMATION

Techno Rubber Company (TRC) primer has been specifically developed for priming EPDM sheets to receive a wide range of pressure sensitive tapes and accessories. Apply the primer evenly to the EPDM membrane using brush, solvent resistant roller or abrasive pads, cleaning the membrane and providing an ideal surface that will exhibit high adhesive and cohesive strength and good flexibility.

- Brush or roller applied
- Exceptional coverage rate
- Excellent resistance against aging
- Rapid drying formulation
- Excellent resistance to aging

### APPLICATION GUIDELINES

- Ensure the substrate is dry, do not apply if there is any standing water or condensation, take care to ensure the rubber is free from loose, sharp and foreign materials including oil/grease and other contaminants.
- Ambient and substrate temperatures must be at minimum 5°C.
- Remove the lid from the packaging then stir the primer thoroughly before and during use.
- Use a brush, solvent resistant roller or abrasive pad and apply the primer on the rubber surface evenly to avoid any puddles and clumps of the primer.
- Allow the primer to dry; touch primer with a clean finger and push forward to ensure the primer does not stick or string. If the primer is sticky or stringy the primer needs longer to dry.
- Drying time can differ and is dependent on the current conditions such as temperature and humidity.
- Once the primer is dry and ready the pressure sensitive tape should be applied as soon as possible and with the use of a suitable pressure roller pressure should be applied to the accessory to ensure a suitable and secure bond is achieved.
- Read material safety data sheet prior to use.

### TECHNICAL SPECIFICATION

NO.		
1	Chemical Base	Synthetic Rubber
2	Solids Content	24 - 26%
3	Specific Gravity	0.75 - 0.80
4	Flammability	Flash Point Below -4°C
5	Viscosity	50 - 100cps @ 20°C
6	Application Temp.	5 - 25°C
7	Chemical Resistance	Resistant to water, dilute acids, alkalis and aliphatic oils
8	Coverage Rate Per Litre	6-10m <sup>2</sup>
9	Colour	Amber

The information presented on this data sheet is not intended as a formal technical specification and should only be taken as a guideline. We recommend that adhesion tests are carried out before application. Should you have any queries please contact our technical department for further assistance. If you require assistance in the form of on-site bond testing for commercial projects please contact our head office for further information. Please note for some existing substrates such as PVC, TPO etc. a primer would be required prior to use of this adhesive, contact us for information on our range of primers.